

Kirby Morgan Dive Systems, Inc.®

1430 Jason Way Santa Maria, California 93455 Phone: 805/928-7772 Fax: 805/928-0342 www.KirbyMorgan.com email: kmdsi@KirbyMorgan.com

## Part #525-368 KM 47 Soft Goods Overhaul Kit

PART #	DESCRIPTION	QTY	PART #	DESCRIPTION	QTY
305-057	Inlet Valve Assembly,	1	510-550	Valve, Oral Nasal	1
	EXO-BR		510-553	Diaphragm	1
310-003	O-ring	2	510-741	Valve, Waterdump, 47	1
310-006	O-ring	1	510-776	Exhaust Valve	2
310-007	O-ring	2	510 333	Exhaust Valve, REX	
310-013	O-ring	2	510-777	Regulator	I
320-030	Washer	1	520-024	Packing	1
320-040	Regulator Mount Washer	1	520-030	Washer	1
510-008	O-ring	2	520-031	Washer	1
510-010	O-ring	2	520-033	O-ring, Teflon®	2
510-011	O-ring	1	520-038	Tie Wrap	4
510-012	O-ring	1	520-042	11″ Tie Wrap	4
510-015	O-ring	2	520-167	Teflon <sup>®</sup> Washer for	1
510-029	O-ring	1		Swing Catch	
510-260	O-ring, View Port	1	525-330	One-Way Valve Kit	1
510-450	O-ring, Neck Ring	1	530-028	Lock Nut	1
510-481	O-ring	1	530-601	Retaining Pin	1
510-483	O-ring	1	540-095	Packing Washer	1
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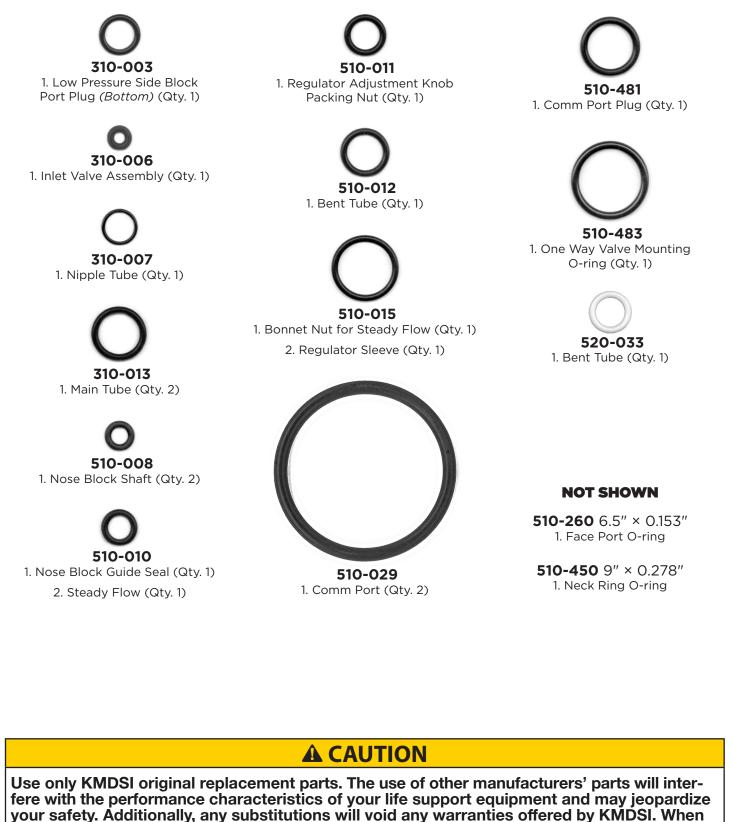
## \*See next page for O-ring Identification

O-rings should be lightly lubricated with food grade silicone Dow Corning<sup>®</sup> 111 or equivalent in accordance with the operations and maintenance manual. Christo-Lube<sup>®</sup> may also be used. At a minimum, all helmet or BandMask<sup>®</sup> O-rings should be replaced at least once a year in accordance with the A2.1 checklist for the helmet or mask being inspected. During daily and monthly maintenance, O-rings and valves may be reused providing no damage or deformation is found. O-rings and valves may require replacement more often than yearly if the helmet or mask use is extreme, or if the helmet or mask is used in waters containing oil or chemical contamination. Daily cleaning and inspections as well as performing the monthly inspection (A2.2 checklist) will identify the need more accurately than simply placing a number of hours between overhaul. Store spare O-rings, valves and soft goods in a cool, dark, dry place. Avoid prolonged exposure to temperatures above 90 degrees Fahrenheit and/or exposure to ultra violet rays. Do not lubricate exhaust valves. Lubricating valves can cause dirt to stick, allowing leakage.

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ordering spares, always insist on Kirby Morgan Genuine Parts.

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