



Kirby Morgan Dive Systems, Inc.®

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PART #510-523

SuperLite 17 Head Cushion Foam Replacement Kit

Part #	Description	Qty.
510-610	Top Foam Piece	1
510-611	Left Side Foam Piece	1
510-612	Right Side Foam Piece	1
510-613	Neck Foam Piece	1

Instructions:

Remove the head cushion from the helmet.

Open the velcro openings and remove the old foam. Check the Head Cushion Bag for any tears and repair as necessary.

When installing the foam replacements, the “egg carton” side should face out on all sides.

To give the cushion shape, install the top foam piece P/N 510-610 first.

Remove the ear hole punch outs from the side pieces P/N 510-611 and P/N 510-612 and discard. Install the side pieces. It is easiest to place a thumb through the ear hole of the foam and pinch the top corner between the thumb and fingers. Place this corner into the matching corner of the bag for good alignment.

Install the neck foam piece P/N 510-613 last.

When completed the velcro seams should be straight and the entire cushion should be symmetrical.

⚠ CAUTION

Use only KMDSI original replacement parts. The use of other manufacturers' parts will interfere with the performance characteristics of your life support equipment and may jeopardize your safety. Additionally, any substitutions will void any warranties offered by KMDSI. When ordering spares, always insist on Kirby Morgan Genuine Parts.