



Kirby Morgan Dive Systems, Inc.®

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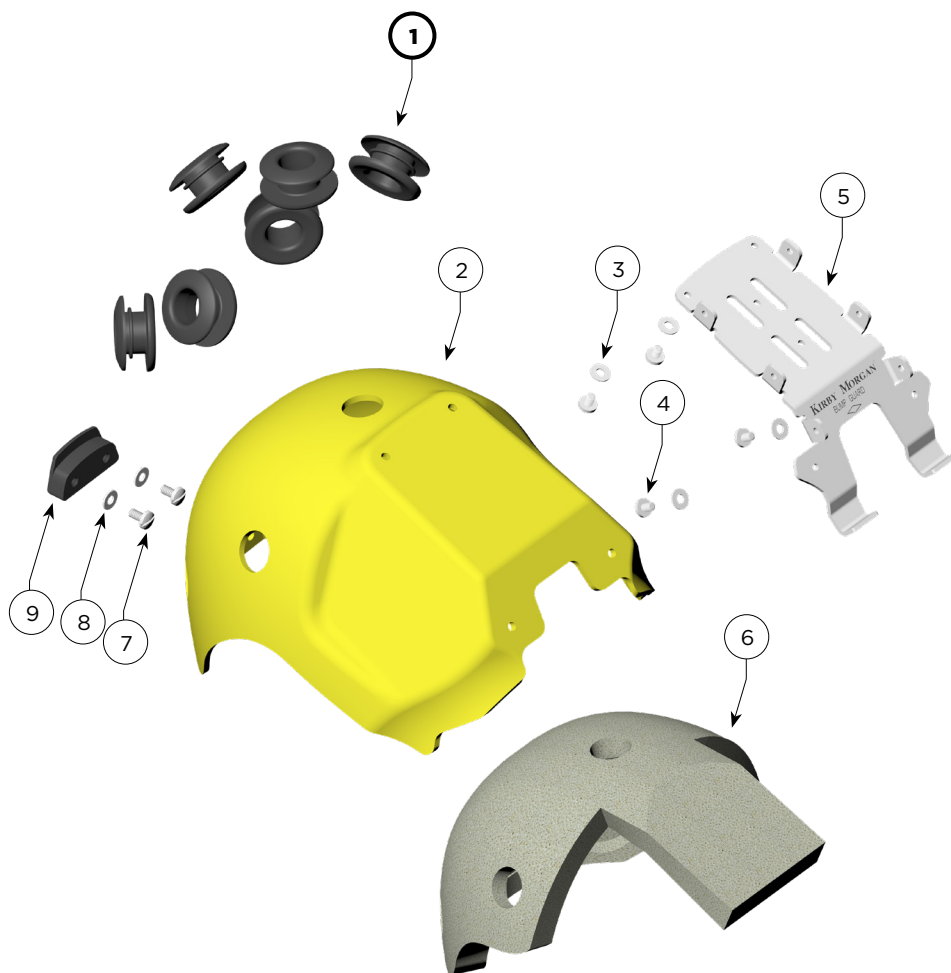
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Part #805-245 Bump Guard Assembly

LOC#	PART #	DESCRIPTION	QTY
1	810-036	Grommet	6
2	820-200	Bump Guard Shell	1
3	530-527	Washer	4
4	530-078	Screw	4
5	840-025	Shell Alignment Fork	1

LOC#	PART #	DESCRIPTION	QTY
6	810-076	Spacer Foam	1
7	830-052	Screw	2
8	530-527	Washer	2
9	820-265	Rear Bracket	1
	825-125	Bump Guard Kit	1



LOC#	PART #	DESCRIPTION	TORQUE
4	530-078	Screw	20 in/lb (2.3 Nm)
7	830-052	Screw	15 in/lb (1.7 Nm)

