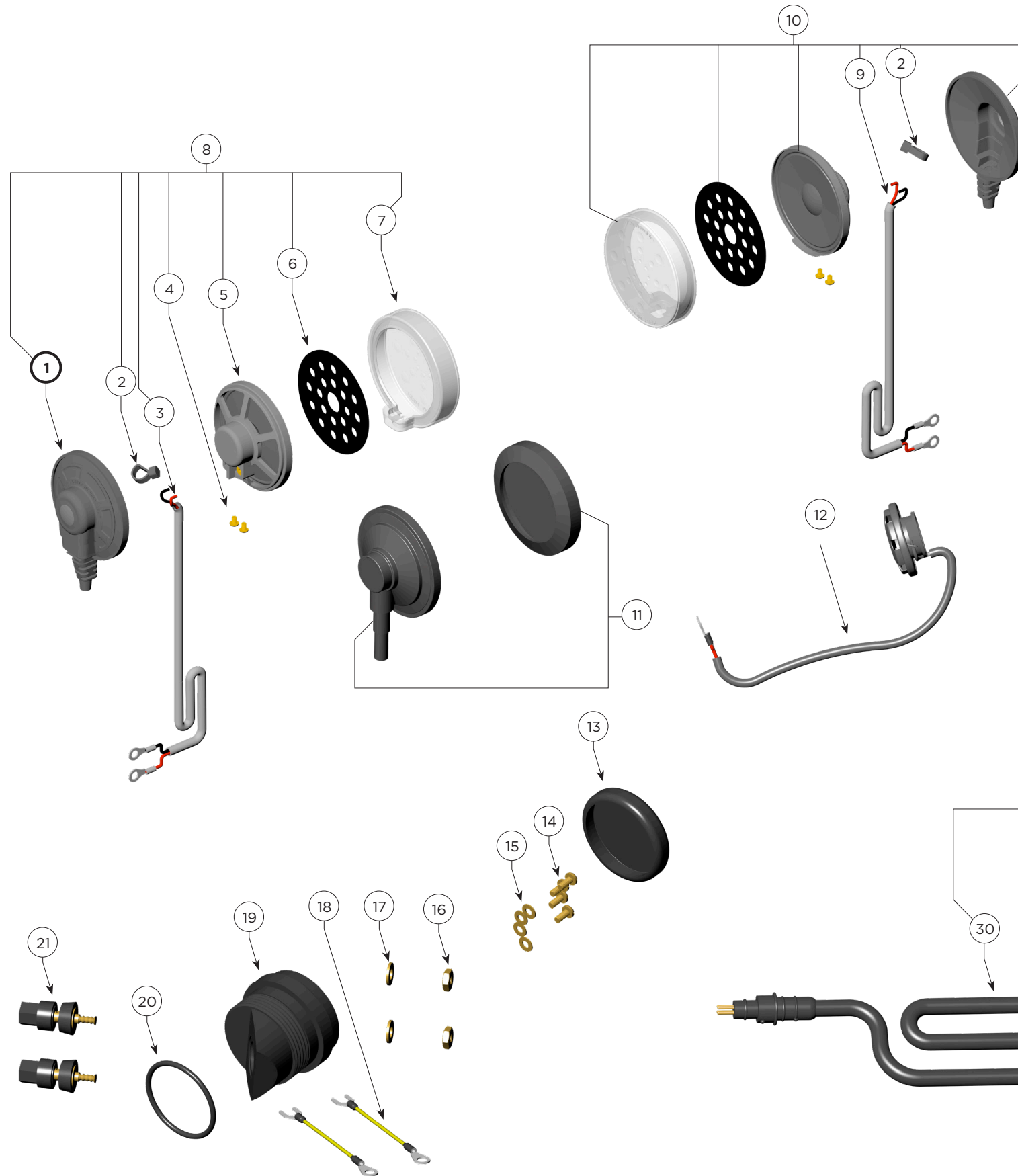


Communication Assemblies P/N 515-023 and 515-024 (Old Design)



Location #	Part #	Description
1		For Earphone Cover Set Order 510-842
2	520-038	Tie-Wrap
3	515-102	Communication Wire 9"
4	530-098	Screw
5	515-090	Earphone, Speaker Only
6	520-015	Protector, Earphone
7		For Earphone Cover Set Order 510-842
8	515-018	Earphone, Right 9"
9	515-101	Communication Wire 15.5"
10	515-019	Earphone, Left 15.5"
11	510-542	Covers, Earphone, Pre-April 2011
12	515-029	Microphone Assembly
13	510-630	Cover, Comm. Module
14	330-030	Screw
15	330-035	Washer
16	530-308	Hex Nut
17	530-525	Washer

Location #	Part #	Description
18	515-055	Wiring Harness, Posts
19	520-130	Comm. Module for Posts
20	510-029	O-ring
21	315-020	Comm. Posts
22	550-040	Nut
23	520-132	Comm. Module for MWP
24	515-049	Single Wire Terminal
25	510-481	O-ring
26	555-175	Packing Gland
27	515-034	Washer
28	520-113	Ferrule Set
29	555-178	Packing Nut
30	515-045	W.P. Connector (Male) 4 Pin
31	505-047	W.P. Connector Assembly
Complete Assemblies		
	515-023	Comm. Assembly w/Posts
	515-024	Comm. Assembly w/MWP

