



1430 Jason Way Santa Maria, California 93455 Phone: 805/928-7772 Fax: 805/928-0342

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Part #525-363 SL 17C, 17K and KM 37 Soft Goods Overhaul Kit with SuperFlow® 350 Regulator

PART #	DESCRIPTION	QTY
310-003	O-ring	1
510-007	O-ring	4
510-008	O-ring	2
510-010	O-ring	3
510-011	O-ring	2
510-012	O-ring	1
510-014	O-ring	1
510-015	O-ring	1
510-029	O-ring	1
510-033	O-ring	2
510-260	O-ring, View Port	1
510-401	Gasket	1
510-450	O-ring, Neck Ring	1
510-481	O-ring	1
510-483	O-ring	1
510-490	O-ring	2
510-550	Valve, Oral Nasal	1
510-552	Exhaust Valve	1
510-553	Diaphragm	1

PART #	DESCRIPTION	QTY
510-561	Valve, Water Dump, Black	1
510-580	Seat, Inlet Valve	1
510-776	Exhaust Valve	2
520-024	Packing	1
520-030	Washer	1
520-031	Washer	1
520-032	Washer	1
520-033	O-ring, Teflon®	1
520-042	11" Tie-Wrap	4
520-167	Teflon® Washer for Swing Catch	1
525-032	Kit, Whisker Clamp Replacement	1
525-330	Kit, One-Way Valve	1
530-028	Nut	1
530-303	Lock Nut	1
530-601	Retaining Pin	1
540-095	Packing Washer	1

*See next page for O-ring Identification

O-rings should be lightly lubricated with food grade silicone Dow Corning® 111 or equivalent in accordance with the operations and maintenance manual. Christo-Lube® may also be used. At a minimum, all helmet or BandMask® O-rings should be replaced at least once a year in accordance with the A2.1 checklist for the helmet or mask being inspected. During daily and monthly maintenance, O-rings and valves may be reused providing no damage or deformation is found. O-rings and valves may require replacement more often than yearly if the helmet or mask use is extreme, or if the helmet or mask is used in waters containing oil or chemical contamination. Daily cleaning and inspections as well as performing the monthly inspection (A2.2 checklist) will identify the need more accurately than simply placing a number of hours between overhaul. Store spare O-rings, valves and soft goods in a cool, dark, dry place. Avoid prolonged exposure to temperatures above 90 degrees Fahrenheit and/or exposure to ultra violet rays. Do not lubricate exhaust valves. Lubricating valves can cause dirt to stick, allowing leakage.

Kirby Morgan Dive Systems, Inc.® 1430 Jason Way Santa Maria, California 93455

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1. Low Pressure Side Block Port Plug (Bottom) (Qty. 1)





510-483 1. One Way Valve Mounting O-ring (Qty. 1)



1. Water Dump Adapter Cover (Qty. 2)



510-008 1. Nose Block Shaft (Qty. 2)



1. Nose Block Guide Seal (Qty. 1) 2. Steady Flow (Qty. 1)



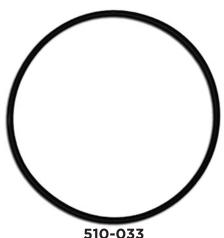
510-029 1. Comm Port (Qty. 2)



510-490 1. Regulator Mount Nut (Qty. 1)



1. Regulator Adjustment Knob (Qty. 1)



1. Quad Exhaust Cover (Qty. 1)



520-033 1. Bent Tube (Qty. 1)



1. Bent Tube (Qty. 1)



510-014

1. Regulator Inlet Nipple (Qty. 1)



510-481

1. Comm Packing Gland (Qty. 1)

NOT SHOWN

510-260 6.5" × 0.153" 1. Face Port O-ring

510-450 9" × 0.278" 1. Neck Ring O-ring

