



Kirby Morgan Dive Systems, Inc.®

1430 Jason Way Santa Maria, California 93455

Phone: 805/928-7772 Fax: 805/928-0342

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Part #525-379 KM 77 Overseas Spares Kit

Part #	Description	Qty	Part #	Description	Qty
320-001	Plug	2	515-033	Communication Set	2
325-310	Regulator Rebuild Kit, BR/47	1	520-042	Tie Wrap	2
330-030	Screw	2	525-313	Kit, Side Block Rebuild, KM77	1
330-035	Washer	2	525-764	Kit, REX Whisker Exhaust	1
505-740	Snap Tab Assembly	6	530-015	Screw	2
510-008	O-ring	2	530-022	Screw	2
510-010	O-ring	1	530-024	Screw	6
510-029	O-ring	1	530-028	Lock Nut	2
510-260	O-ring, View Port	1	530-037	Screw	6
510-450	O-ring, Neck Ring	1	530-059	Screw	6
510-575	Pad, Nose Block	1	530-072	Screw	2
510-628	Neck Dam, Neopr (Medium)	2	530-145	Lock Nut	8
510-682	Head Cushion	1	530-220	Screw	1
510-683	Chin Cushion	1	550-586	Spacer, Whisker	2
510-743	Oral Nasal	2			

O-ring Identification on Reverse Side

O-rings should be lightly lubricated with food grade silicone Dow Corning® 111 or equivalent in accordance with the operations and maintenance manual. Christo Lube® may also be used. At a minimum, all helmet or BandMask O-rings should be replaced at least once a year in accordance with Appendix A2.1. During daily and monthly maintenance, disturbed O-rings and valves may be reused providing no damage or deformation is found. O-rings and valves may require replacement more often than yearly if the helmet or mask use is extreme, or if the helmet or mask is used in waters containing oil or chemical contamination. Daily cleaning and inspections as well as performing the monthly inspection in accordance with Appendix A2.2 will identify the need more accurately. Store spare O-rings, valves and soft goods in a cool, dark, dry place. Avoid prolonged exposure to temperatures above 90 degrees Fahrenheit and/or exposure to ultra violet rays. Do not lubricate exhaust valves. Lubricating valves can cause dirt to stick, allowing leakage.

▲ CAUTION

Use only KMDSI original replacement parts. The use of other manufacturer's parts will interfere with the performance characteristics of your life support equipment and may jeopardize your safety. Additionally, any substitutions will void any warranties offered by KMDSI. When ordering spares, always insist on Kirby Morgan Genuine Parts.

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*O-ring Identification



510-008



510-010



510-029

510-260 6.5" x .153"
Face Port O-ring
(not pictured)

510-450 9" x .278"
Neck Ring O-ring
(not pictured)