



# Kirby Morgan Dive Systems, Inc.®

1430 Jason Way Santa Maria, California 93455

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## Part #525-349 Overseas Helmet Spares Kit for SL 17K & KM 37 Helmets

Part #	Description	Qty	Part #	Description	Qty
330-030	Screw	2	515-033	Communications Set	2
330-035	Washer	2	525-309	Regulator Rebuild Kit	1
510-008	O-ring*	2	525-311	Side Block Rebuild Kit	1
510-010	O-ring*	1	525-759	Quad Valve Exhaust	1
510-029	O-ring*	1	530-015	Screw	2
510-260	O-ring*	1	530-018	Screw	5
510-450	O-ring*	1	530-022	Screw	2
510-490	O-ring*	1	530-024	Screw	6
510-550	Oral Nasal Valve	2	530-035	Screw	6
510-561	Valve, Water Dump	1	530-045	Screw	2
510-575	Nose Block Pad	1	530-220	Screw	1
510-628	Neck Dam, Neoprene	2	530-519	Washer	4
510-682	Head Cushion	1	530-702	Male Snap	4
510-683	Chin Cushion	1	550-061	Whisker Spacer	2
510-747	Oral Nasal Mask	2			

\*See back of page for *O-ring Descriptions*

O-rings should be lightly lubricated with food grade silicone Dow Corning 111 or equivalent in accordance with the operations and maintenance manual. Christo-Lube® may also be used. At a minimum, all helmet or BandMask O-rings should be replaced at least once a year in accordance with the A2.1 for the helmet or mask being inspected. During daily and monthly maintenance, disturbed O-rings and valves may be reused providing no damage or deformation is found. O-rings and valves may require replacement more often than yearly if the helmet or mask use is extreme, or if the helmet or mask is used in waters containing oil or chemical contamination. Daily cleaning and inspections as well as performing the monthly inspection A2.2 will identify the need more accurately than simply placing a number of hours between overhaul. Store spare O-rings, valves and soft goods in a cool, dark, dry place. Avoid prolonged exposure to temperatures above 90 degrees Fahrenheit and/or exposure to ultra violet rays. Do not lubricate exhaust valves. Lubricating valves can cause dirt to stick, allowing leakage.

### ▲ CAUTION

Use only KMDSI original replacement parts. The use of other manufacturer's parts will interfere with the performance characteristics of your life support equipment and may jeopardize your safety. Additionally, any substitutions will void any warranties offered by KMDSI. When ordering spares, always insist on Kirby Morgan Genuine Parts.

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## \*O-ring Descriptions

510-008



510-010



510-029



510-490



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6.5" x .153"

510-260 Face Port O-Ring  
(not shown)

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9.0" x .278"

510-450 Neck Ring O-Ring  
(not shown)